

**LAPRENE® NERO 8P1901A60 - SEBS**

<b>Physical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	1130	kg/m³	ISO 1183
<b>Mechanical properties (TPE)</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Tensile stress at 100% strain	1.9	MPa	ISO 37
Tensile stress at 300% strain	4.5	MPa	ISO 37
Tensile strain at break (TPE)	660	%	ISO 37
Tensile stress at break (TPE)	8.1	MPa	ISO 37
Shore A hardness, 3s	64	-	ISO 868
Tear strength	31	kN/m	ISO 34-1

**Typical injection moulding processing conditions**

<b>Temperature</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Zone1 temperature	215 - 225	°C	-
Zone2 temperature	225 - 235	°C	-
Zone3 temperature	230 - 240	°C	-
Nozzle temperature	230 - 240	°C	-
Mold temperature	30 - 50	°C	-

**Other text information****Pre-drying**

Drying not necessary

**Longer pre-drying times/storage**

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.